

SLOVAK UNIVERSITY OF TECHNOLOGY IN BRATISLAVA FACULTY OF CIVIL ENGINEERING

TERRESTRIAL LASER SCANNING AND ITS USE IN ENGINEERING SURVEYING



JÁN ERDÉLYI

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convergent close-range photogrammetry (bitfab.io, 2020)



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RPAS prhotogrammetry (Buczkowski, 2018)

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HandySCAN 3D (creaform.com, 2020)

accuracy: 0,025 mm Measurement range: 0,05 m – 4,00 m

HP 3D structured light scanner PRO S3 (hp.com, 2020)

accuracy: až 0.05% (až 0,05 mm) Measurement range: 60 mm – 500 mm



#### **S T U** S v F

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Leica T-SCAN (Hexagon, 2015)

accuracy (dist.):  $\pm 26 \mu m + 4 \mu m/m$ accuracy (plane):  $\pm 80 \mu m + 3 \mu m/m$ Measurement range:  $\Phi$  60 m



Quality inspection (artec3D.com, 2020)



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Non- selective method





#### Point cloud





Modeling of the edge of a frame



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- Distance measurement
  - Pulse time-of-flight
  - Phase difference measurement
  - Frequency measurement, Interferometry



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- Distance measurement
  - Pulse time-of-flight
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  - Frequency measurement, Interferometry



a) leading edge, b) peak c) center of grav. d) constant fraction

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  - Pulse time-of-flight
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multiple reflection – edge effect



multiple reflection

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 $\Delta d = N \cdot \frac{\lambda}{2}$ 

Polar method



vysielač fotodetektor polopriepustné zrkadlo



1.5 2

0.5 1

2.5 čas (s) 3 3.5 4

4.5





- Distance measurement
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- Distance measurement
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Polar method



(b)

3. secondary coils 4. rotor

Categorization of laser scanning systems

- According to location
 - Terrestrial (ground-based)

Skener placed on the Earth's surface, it's close surroundings or on a device moving on the Earth's surface



Airborne

Instrument placed on a flying carrier (aircraft, helicopter, drone)

Categorization of laser scanning systems



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- Static
- Kinematic



(Leica Geosystems.com, 2020)







Categorization of laser scanning systems



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- Field of view
 - camera, panoramic, hybrid



- Range
 - Short range up to 150 m,
 - Middle range from 150 m to 450 m,
 - Long range up to several kilometers.
- Accuracy (full range)
 - with accuracy better than 1 mm (most often triangulation scanners),
 - with accuracy from 1 mm to 10 mm (most often short range and middle range scanners),
 - with accuracy worst than 10 mm up to several centimeters (middle range and long-range scanners).



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Inaccuracy (deviation) of the position of a measured point

$$\sigma_{X_p} = \sqrt{\left(\cos\omega \cdot \sin\zeta\right)^2 \cdot \sigma_d^2 + \left(d \cdot \left(-\sin\omega\right) \cdot \sin\zeta\right)^2 \cdot \sigma_\omega^2 + \left(d \cdot \cos\omega \cdot \cos\zeta\right)^2 \cdot \sigma_\zeta^2}$$

 $\sigma_{Y_p} = \sqrt{\left(\sin\omega \cdot \sin\zeta\right)^2 \cdot \sigma_d^2 + \left(d \cdot \cos\omega \cdot \sin\zeta\right)^2 \cdot \sigma_\omega^2 + \left(d \cdot \sin\omega \cdot \cos\zeta\right)^2 \cdot \sigma_\zeta^2}$

 $\sigma_{Z_{p}} = \sqrt{\left(\cos\zeta\right)^{2} \cdot \sigma_{d}^{2} + \left(d \cdot \left(-\sin\zeta\right)\right)^{2} \cdot \sigma_{\zeta}^{2}}$

 $\sigma_{XYZ_{p}} = \sqrt{\sigma_{X_{p}}^{2} + \sigma_{Y_{p}}^{2} + \sigma_{Z_{p}}^{2}}$

$$\boldsymbol{\Sigma}_{XYZ_{p}} = \begin{bmatrix} \boldsymbol{\sigma}_{X_{p}}^{2} & \boldsymbol{COV}_{XY} & \boldsymbol{COV}_{XZ} \\ \boldsymbol{COV}_{XY} & \boldsymbol{\sigma}_{Y_{p}}^{2} & \boldsymbol{COV}_{YZ} \\ \boldsymbol{COV}_{XZ} & \boldsymbol{COV}_{YZ} & \boldsymbol{\sigma}_{Z_{p}}^{2} \end{bmatrix}$$





covariance error ellipsoid

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- Inaccuracy (deviation) of the position of a measured point
- Systematic error sources and their mathematical models
 - Range error correction model,
 - Correction model for errors in horizontal direction ,
 - Correction model for errors in zenith angles,
 - Influence of the environment.

$$\Delta d = A_0 + A_1 \cdot d + A_2 \cdot \cos \zeta$$
$$+ \sum_{k=1}^n \left(A_{2k+1} \cdot \sin\left(\frac{2 \cdot \pi \cdot k \cdot d}{U_1}\right) + A_{2k+2} \cdot \sin\left(\frac{2 \cdot \pi \cdot k \cdot d}{U_1}\right) \right)$$

$$\Delta \alpha = B_1 \cdot \alpha + B_2 \cdot \sin \alpha + B_3 \cdot \cos \alpha + B_4 \cdot \sin 2\alpha + B_5 \cdot \cos 2\alpha + B_6 \cdot \frac{1}{\sin \zeta} + B_7 \cdot \cot \zeta + \frac{B_8}{d} + \sum_{k=1}^n \left(B_{2k+7} \cdot \cos(k \cdot \zeta) + B_{2k+8} \cdot \sin(k \cdot \zeta) \right)$$

- Calibration of terrestrial laser scanners
 - Calibration of individual TLS components (range finder, horizontal circle, vertical circle)
 - Self-calibration (autocalibration) of the whole system as a whole system calibration



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- Calibration of terrestrial laser scanners
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$$d_{ij} = \sqrt{X_{ij}^2 + Y_{ij}^2 + Z_{ij}^2} + \Delta d$$

$$\alpha_{ij} = arctg\left(\frac{Y_{ij}}{X_{ij}}\right) + \Delta\alpha$$
$$\zeta_{ij} = arctg\left(\frac{\sqrt{X_{ij}^2 + Y_{ij}^2}}{Z_{ij}}\right) + \Delta\zeta$$



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- Testing of terrestrial laser scanners
 - Analytical tests, global tests



Testing the accuracy of distance determination using planar targets





Point network for testing the accuracy of angle measurements

skener

GretabMacbeth color test scheme (left), rotation of the color scheme during testing (right)

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TECHNOLOGY IN BRATISLAVA FACULTY OF CIVIL ENGINEERING

- Testing of terrestrial laser scanners
 - Analytical tests, global tests









Test bodies for complex TLS testing

TLS testing based on ISO standard:

left - floor plan, right - front view of the position of points and scanner during the test measurement

 ISO 17123-9 Optics and optical instruments – Field procedures for testing geodetic and surveying instruments – Part 9: Terrestrial laser scanners

Measurement using TLS



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Preparation for measurement



optimization of the position of TLS



signaling and stabilization of reference points



Measurement using TLS



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Scanning



Measurement using TLS



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Scanning



Result of scanning – point cloud

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- Adjustment of point clouds
 - Transformation of point clouds (registration)
 - Direct georeferencing,
 - Target-based registration,
 - Surface-based registration,
 - Feature-based registration







between clouds for ICP



(prs.igp.ethz.ch, 2020)



Transformation using LS3D algorithm



non-rigid transformation



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- Adjustment of point clouds
 - Other adjustments
 - Deleting of outliers, deleting of redundant points not on the surface of the measured object,
 - Coloring of the point cloud,
 - Data reduction noise attenuation (data dispersion), density reduction (decimation) of the point cloud,
 - conversion of clouds into required data structures



Deleting of redundant points



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coloring



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Multiple reflection – edge effect



Data reduction

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 - Coloring of the point cloud,
 - Data reduction noise attenuation (data dispersion), density reduction (decimation) of the point cloud,
 - conversion of clouds into required data structures
 - ASCII text format
 - Most often: *.ptx (Leica), *.pts (Leica), *.csv, *.txt, *.xyz
 - Binary format
 - Most often: *.clr (Topcon), *.cl3 (Topcon), *.fls (Faro/Trimble), *.fws (Faro/Trimble), *.ptg (Leica), *.zfs (Zoller&Fröhlich), *.rds (Riegl), *.rxp (Riegl), *.las (American Society of Photogrammetry and Remote Sensing), *.e57 (ASTM International), *.rcs (Autodesk), *.rcp (Autodesk)



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- Modeling and analysis
 - Point cloud segmentation
 - Edge-based methods,
 - Model-based methods,
 - Surface-based methods, Region-based methods,
 - Clustering-based methods,
 - Graph-based methods.





Original point cloud

Segmented planes

Segmented cylinders

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- Modeling and analysis
 - 3D model creation
 - Wireframe model
 - Surface model plane, various types of rotating surfaces (spherical surface, ellipsoid, cylindrical surface, etc.), polygonal networks, triangular networks (also TIN), Bézier surface, B-spline (Basis-spline) surfaces or NURBS (Non-Uniform Rational B-Spline) surface
 - Solid model Boundary representation (B-rep.), Constructive Solid Geometry (CSG), sweeping, or decomposition model





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- Modeling and analysis
 - 3D model creation
 - Approximation of point clouds or their parts by surfaces of geometric primitives (plane, cylindrical surface, spherical surface, etc.) and solids
 - Modelling by lines and curves (creation of a wireframe model)
 - Approximation by irregular surfaces


TLS data processing



- Modeling and analysis
 - 3D model creation
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TLS data processing



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Modelling by lines (modelling of a window frame)

TLS data processing



- Modeling and analysis
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 - Modelling by lines and curves (creation of a wireframe model)
 - Approximation by irregular surfaces





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- Polder Holombek II
 - Formed by natural hillslopes
 - Soil-filled dam with a concrete outlet 41,7 m x 3,0 m

Altitude of the edge of the outlet – 247,8 m





Location

polder Holombek II







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- Polder Holombek II
 - Georeferencing Target based transformation
 - 14,5 mil. of point before removing of redundancy
 - 4,5 mil. of point after removing of redundancy





Location



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- Modelling
 - TIN model



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Modelling

- Flood range
- Volume at different water level heights
- Volume of the polder at 247, 8 m 5 457 m³

polder Zochova chata





- Multifunctional complex Panorama City
- Substructure (1UF and 4OF) 15 m height
- 2 identical high-rise buildings
 - equilateral triangle 51,34 m, 110,65 m total height



Panorama City





Anchor blocks

- Stabilized in the concrete slabs of balconies
- 4 threaded rods of type M20, 2 pairs of rods steel plates
- Designed horizontal distance 260 mm, vertical distance 165 mm



originally designed brackets with 65 mm holes



balcony – Tower 1 SW facade



mounting brackets



balcony railing



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Scanning

- Leica ScanStation2
- Distance from the scanner: 20 m to 110 m
- Scan density: 3 mm x 3 mm
- Number of positions: 3 to 5 for each facade



Point cloud of balcony

Positions of the scanner



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Modelling of threaded rods

Modelling of anchor blocks

- Regression planes on the front of the concrete slabs
- Regression cylinders diameters (15 mm to 20 mm)
- 3D coordinates of the center of the intersecting ellipses
- Modelling of reference points corners of aluminum strips
- Transformation to the coordinate system of the CAD design



modeling the position of reference points



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Results of as-built documentation

- Deviation from the design less than 15 mm 10%
- Deviation from the design less than 30 mm 40%
- In some cases, more than 100 mm
- Verification of the results
 - Distances between randomly selected pairs of rods every second floor
 - The axial distance differed from the design (260 mm) within ± 3 mm
 - Distances between the rods along the balconies measuring tape, error less than ± 5 mm

Transformation error

- Differences ΔX, ΔY between the identical reference points
- Contains the accuracy of the measurement and the construction deviation
- Values from 4 mm to 6 mm





- The bridge allows join for pedestrians and cyclists between Bratislava city district Devínska Nová Ves (SVK) and Schlosshof (AUT), (river kilometer 4.31)
- Build over inundation area, total length 525.0 m





- Suspended construction with 3 sections, 30.0 m +120.0 m +30.0 m
- Reinforcing beam tubular, triangle, clearance 50.0 m x 8.0 m, curvature 376.35 m
- Bridge deck metal sheet, traverse beams, longitudinal reinforcing cross slope of the deck 2.0 %, deck clearance 4.0 m, axial distance of cross beams 2.5 m
- Pylons rectangular frames, number of pylons 4







Position of

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- Leica ScanStation2
- Scan density: 3 mm x 3 mm
- Number of positions: 1





Reference

points



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Determination of the displacements

- Regression planar surfaces 75 mm x 75 mm
- Determination of the height of the monitored points
- Determination of the vertical displacements
- Calculation of standard deviation

Position of monitored points



Determination of the displacements

- Regression planar surfaces 75 mm x 75 mm
- Determination of the height of the monitored points
- Determination of the vertical displacements
- Calculation of standard deviation



Determination of the position of monitored points

APP Displacement TLS





S T U S v F



Determination of flatness of industrial floors





Determination of flatness of industrial floors



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Isolines indicating flatness [mm]

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- BEP BIM Execution Plan
 - Proposal of data structure for information modeling
 - Proposal of information model content
 - Graphic data the smallest detail, accuracy and representation of the elements
 - Nongraphic data identification of information that the BIM model should contain (attributes)
 - Documentation definition of documents (production documentation, manuals, inspection reports, photographs, etc.)







ECHNOLOGY IN BRATISLAVA

- BIM of plants
 - Machinery, production lines, conveyors, pipeline, etc. in addition to the buildings
 - Each forms a separate unit
 - Buildings
 - Architectural, structural, electrical, plumbing and other building services (HVAC etc.)
 - Volume models object libraries or user defined models (Category-Family-Type-Instance)
 - Machinery
 - Close cooperation with their manufacturers
 - Space associations (relationship to production lines, halls, etc.)
 - Pipeline bridges, pipeline routes

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Information Model of Pipeline Bridges



CHNOLOGY IN BRATISLAVA CULTY OF CIVIL ENGINEERING

Pipeline bridge, pipeline route



- 3 main parts of pipeline bridges: foundations, supports (pillars) and bridge sections
- The operators need:
 - Information about pipeline routes, their characteristics, substance, who is the purchaser of the transported substance (which operating unit within the plant), ID of the pipeline route manager, condition of the pipes, as well as info about other facilities
 - Information about the operational status of pipeline bridge structures

Information Model of Pipeline Bridges

- Pipeline bridge
 - Bridge structure
 - Foundations, supports, bridge sections, accessories
 - Pipeline route
 - Pipes, devices on pipeline rotes

 LOD 300 - the element is graphically represented in the model as a separate system, object, or device, defined by quantity, size, shape, location, and orientation,



Documents - photographs (*.jpg, *.tiff, etc.), 300 dpi 1920 x 1080 pix. (or panoramic) TrueColor



S T U S v F

TECHNOLOGY IN BRATISLAVA

Information Model of Pipeline Bridges

- Limitations of the software platforms for BIM
 - Objects displayed 1:1
 - Not taking into the account the map projection (Earth's surface curvature, cartographic distortion).
 - Only allow the placement of the object at one point and the orientation of the object towards the initial direction (north) - *lfcMapConversion*
 - Limited virtual environment (limited numerical coordinate values)



- Division of the model into parts in a local horizon
- If necessary, transformation of characteristic points

- Pipeline bridge M1 length 184 m, height 9 m a width 5 m
- Measurement terrestrial laser scanning





- Trimble TX5
- 3 mm / 10 m
- 20 positions
- Software used AutoCAD Plant 3D



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Structure of the information model in AutoCAD Plant 3D



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Modeling of the pipeline bridges

- Modeling of bridge sections using structural beams from library
- Modeling of supports
- Modeling of foundations
- Modeling of accessories (ladders, lights, walkways, etc.)
- In the attribute tables
 - Definition of the parameters
 - Definition of ID of the pipeline bridge M1
 - Unique ID of the elements: Bridge sections – BS_XX_L_NN Supports/pillars– S_XX_L_NN Foundations – F_XX_L_NN Cable ducts – M1_CNNN Other accessories– M1_NN





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Modeling of the pipeline routes

- Modeling of the pipeline routes using object library
- Modeling of the outer diameter of the pipes (incl. insulation)
- Heating pipes and the pipelines modeled separately
- In the attribute tables
 - Definition of the parameters
 - Definition of the ID of pipeline route RRRR_SS_DDD_MMMM_II

PnPID T		vpa orma	Vonka priem (mm)	Vonkajší priemer (mm)		м	Médium		Evidenčné číslo trasy			Vnútorný priemer (DN)		Maximál tlak (PN)	ny _{Materiá}
13898	13898 Pipe DIN 14026 Pipe DIN 14135 Pipe DIN		250	250		37.5 Vodik		0		018-H-250-TR11-		250			ocel', tr.
14026 Pip		e DIN 2448	150	150		Me	Metanol - prívod		0028-82-50-TR11-DE		11-DE	50			ocel', tr.
14135	Pip	e DIN 2448	150	0 68358.4.		. Metanol - oc		odvod	0027-82-50-TR11-DE		50			ocel', tr.	
Hrúbka steny (mm)	1	Izolácia	Hrúbka izolácie (mm)	Pr e vá tlak	idzkový	Tepl °C	ota v	Kapac	ita	Farba potrubia	Smer prúden	ia	Vstupy	Výstupy	Vyhradené technické zariadenie
		Nic				okolia				RAL1018			44-12	34-06	Nic
3	3		50	0,3 MPa		50							44-05	34_06	Nie
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LOD, accuracy, generalization

- LOD 300 for most of the elements,
- LOD 200 for the objects with complex geometry,
- Generalization less than 50 mm
- Accuracy depends on the accuracy of the measured points and the generalization





- Automated geometry check based on the comparison of the designed geometry from the BIM model (IFC) with the as-built geometry from the point clouds3D model creation
 - use of point clouds (TLS, photogrammetry) and BIM models
 - monitoring at all points of the building
 - automation of the evaluation of the quality check of the execution using a standalone app





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Original point cloud

Curve Segmentation based filtration RGB, Intensity, local normal







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Terrestrial laser scanning and its use in engineering surveying

SLOVENSKÁ TECHNICKÁ Univerzita v Bratislave Stavebná fakulta

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Thank you for your attention

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